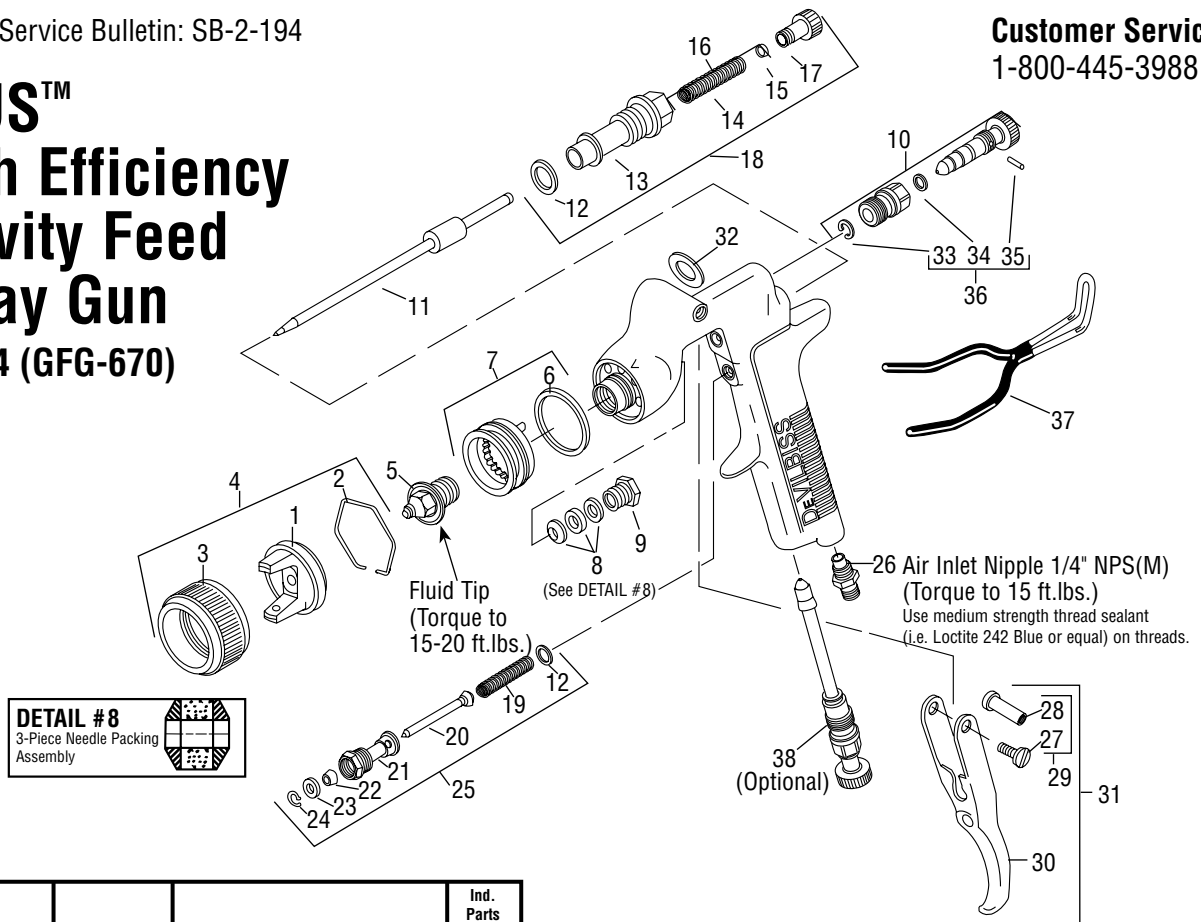


Refer to Service Bulletin: SB-2-194

PLUS™
High Efficiency
Gravity Feed
Spray Gun
110264 (GFG-670)

Customer Service
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DETAIL #8
3-Piece Needle Packing
Assembly

Ref. No.	Order No.	Model No.	Description	Ind. Parts Required
1	—	—	#410 Air Cap	1
2	191972	JGA-156-K10	Spring Clip (Kit of 10)	1
3	192042	GTI-3	Air Cap Retaining Ring	1
4	192174	AV-440-410	#410 Air Cap and Retaining Ring	1
5	See Chart 1	See Chart 1	Fluid Tip	1
*6	192179	GTI-33-K5	Baffle Seal (Kit of 5)	1
7	192178	GTI-425	Baffle Assembly	1
*8	192109	JGA-4035-K5	Packing (Kit of 5)	1
9	190893	34411-122-K10	Packing Nut	1
10	192050	GTI-404	Spreader Valve	1
11	192054	GTI-413	Fluid Needle	1
*12	190161	JGS-72-K10	Gasket Kit (Teflon) (Kit of 10)	2
13	—	—	Body Bushing	1
*14	—	—	Fluid Needle Spring	1
*15	—	—	Spring Pad	1
16	190894	MBD-19-K10	Spring and Pad (Kit of 10)	1
17	192043	GTI-414	Needle Adjusting Screw	1
18	192139	KK-5059	Bushing, Spring, Pad and Knob Kit	1
*19	—	—	Air Valve Spring	1
*20	—	—	Air Valve	1
21	—	—	Air Valve Body	1
*22	—	—	U Cup Seal	1
*23	—	—	Washer	1
*24	—	—	Snap Ring	1
25	190780	JGS-449-1	Air Valve Assembly	1
26	190281	P-MB-51	Air Inlet Nipple 1/4" NPS(M)	1
27	—	—	Trigger Stud Screw	1
28	—	—	Trigger Stud	1
29	190889	JGS-478	Stud and Screw Kit	1
30	—	—	Trigger	1
31	191943	JGS-477-1	Trigger Stud, Screw Kit	1
*32	192151	KGP-13-K5	Cup Gasket (Kit of 5)	1
*33	—	—	Retaining Clip	1
*34	—	—	Seal	1
*35	—	—	Pin	1
36	192229	GTI-428-K5	Clip, Seal & Pin Kit (5 Each)	1
37	192219	—	Gun Holder, Coated	1
38	192228	GTI-415	Air Adjusting Valve (Optional)	1

Chart 1

Fluid Tip Order No.	Fluid Tip Model No.	Tip Size I.D. in.	Tip Size I.D. mm
192215	AV-213-10	.039	1.0
192168	AV-213-12	.047	1.2
192169	AV-213-13	.051	1.3
192170	AV-213-14	.055	1.4
192172	AV-213-16	.063	1.6
192173	AV-213-18	.070	1.8

Setup Information by Paint Brand:
Request DevilBiss paint company recommendation chart or consult your paint supplier specifications for the material being sprayed.

NOTE: See page 44 for GFC-502 Cup parts breakdown.

•NOTE: Gun Repair Kit 192227 (KK-5058-2) Contains:

Ref. No.	Description	Qty.
6	Baffle Seal	1
8	Packing	1
12	Gasket Kit	2
14	Fluid Needle Spring	1
15	Spring Pad	1
19	Air Valve Spring	1
20	Air Valve	1
22	U Cup Seal	1
23	Washer	1
24	Snap Ring	1
32	Fluid Cup Gasket	1
33	Retaining Clip	1
34	Seal	1
35	Pin	1

