PPG’s Deltron® 2000 (DBC) Basecoat is a state-of-the-art, premium quality basecoat/clearcoat system designed to reproduce the hi-tech O.E.M. finishes found on today’s import and domestic vehicles.

Deltron® 2000 (DBI) Interior Color was developed for interior and underhood color matching purposes. It is mixed directly from the Deltron® Mixing Service. DBI must be reduced with the appropriate DT Reducer and does not require clearcoating.

**Features**
- Available in Domestic and Import Colors
- Available in Intermix and Factory Pack
- Interior and Exterior Colors Available

**Advantages**
- Universal
- Wide Choice of Deltron® Clearcoats
- Better Coverage

**Benefits**
- One System Does It All
- Improved Productivity
- Less Material Use

**Compatible Surfaces**
DBC/DBI may be applied over:
- Cleaned and sanded OEM topcoat
- DPLV V-Prime™ LV Surfacer (#)
- D PX801 Universal Plastics Adhesion Promoter - See P-194
- DSLV V-Seal™ LV Sealer
- NCP280 2.1 VOC Primer Surfacer
- NCS1990 Compliant Wet-on-Wet Sealer (+)
- NCS1996 Low VOC Sealer (+)
- SU4903 Advanced Plastic Bond - See OC-1
- SX1056 Flexible 2K Sealer
- SX1057 Flexible 2K Surfacer
- SX1080 2K Rollable Surfer LV (#)
- (#) Must be sealed when topcoating with Black DBC/DBI
- (+) Must add DX57 to DBC when applying over NCS1990 or NCS1996

**Required Products**

<table>
<thead>
<tr>
<th>Temperature</th>
<th>Product Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cool (60 – 70°F)</td>
<td>DT860</td>
</tr>
<tr>
<td>Medium (65 – 80°F)</td>
<td>DT870</td>
</tr>
<tr>
<td>Warm (75 – 90°F and above)</td>
<td>DT885</td>
</tr>
<tr>
<td>Hot (85°F and above)</td>
<td>DT895</td>
</tr>
<tr>
<td>Hot (95°F and above)</td>
<td>DT898</td>
</tr>
</tbody>
</table>

For use with other PPG products, please refer to the specific product bulletin for over/under compatibilities.
Directions for Use

Surface Preparation and Cleaning:

DBC:
- Wash painted surfaces thoroughly with soap and water to remove water-soluble contaminants. Then clean with appropriate PPG Cleaner.
- Sand with 400 – 600 grit sandpaper or equivalent.
- Re-clean and prime or seal as needed.

DBI (Interior)
- Wash the area to be painted with soap and water. Then clean with the appropriate PPG Cleaner.
- Lightly scuff with 400 – 600 grit sandpaper or equivalent.
- Re-clean with PPG Cleaner.
- Final wipe with DX103 Multi-Prep™

Bare Plastic or Rubber Parts (DBC or DBI):
- Refer to Product Bulletin P-194, DPX801 or OC-1, SU4903

To insure product performance, review your PPG Access® system’s coating file with our bulletin’s recommendations. Call 1-800-624-4032 for PPG Access® computer support.

Mixing Ratio for 4.5 VOC BC/CC regulated areas:

DBC Colors
Reduce DBC color 100% with the DT Reducer best suited to shop temperature and size of job. Then add 5% DX57 on RTS (1.6 oz./RTS qt.).

<table>
<thead>
<tr>
<th>DBC</th>
<th>DT Reducer</th>
<th>DX57</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>5%</td>
</tr>
</tbody>
</table>

Note: Pot life is 2 hours at 70°F (21°C) mixed.

DBC9700 Reduction:
Reduce DBC9700 25 - 50% with the DT Reducer best suited to shop temperature and size of job. Then add 5% DX57 on RTS.

<table>
<thead>
<tr>
<th>DBC9700</th>
<th>DT Reducer</th>
<th>DX57</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1/4 - 1/2</td>
<td>5%</td>
</tr>
</tbody>
</table>

Note: Pot life is 2 hours at 70°F (21°C) mixed.

DBI (Interior):
Reduce DBI color 50 – 100% with the DT Reducer best suited to shop temperature and size of job.

<table>
<thead>
<tr>
<th>DBI</th>
<th>DT Reducer</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1/2 - 1</td>
</tr>
</tbody>
</table>

Note: There is no pot life for this mixture.
**Directions for Use**

**Additives:**

- **DX57 Basecoat Activator** - DX57 is required in DBC for compliance with 4.5 BC/CC regulations. See Mixing Ratio Section of this Bulletin.
- DBC/DBI does not require a flexible additive.

**Spraygun Set-up:**

- **Apply:** 2 – 3 coats or until hiding is achieved
- **Fluid Tip:** 1.0 – 1.4 mm or equivalent
- **Air Pressure:**
  - 8 – 10 PSI at the cap for HVLP guns
  - 35 – 45 PSI at the gun for conventional guns

**Drying Times:**

- **Between Coats:**
  - DBC/DX57: 10 – 15 minutes
  - DBI: 5 – 10 minutes
- **Dry Time to Clearcoat:**
  - 15 minutes at 70°F (21°C)
  - 24 hrs. maximum to clearcoat
- **Tape Time:**
  - DBC/DX57: 30 – 60 minutes at 70°F (21°C)
  - DBI: 20 – 40 minutes at 70°F (21°C)

*If the basecoat color is allowed to dry more than 24 hours, it must be scuffed and new basecoat color applied.*

**Striping or Two Toning:**

- Tape time of DBC/DBI is 20 – 60 minutes at 70°F (21°C) and 50% relative humidity. All striping and two toning must be completed within 24 hours. If allowed to dry for more than 24 hours, the DBC Colors must be sanded and reapplied. Avoid thick films of DBC.

**Clearcoating:**

- DC3010 *DELTRON®* High Velocity Clear LV
- DC4010 *DELTRON®* Velocity Premium Clear LV
- DCU2010 2.1 Speed Clear
- DCU2030 2.1 Baking Clear
- DCU2035 3.5 VOC Clear
- DCU2042 Low VOC Speed Clear *with DT1845, 1850, 1855*
- DCU2055 CLEAR
- DCU2060 Flexed "N" Flat™ Clear
- DCU2090 3.5 Spot and Panel Clear

*Over tri-coats use a clearcoat with a RTS VOC of 2.8 lbs./gal. or less.*
## Technical Data:

<table>
<thead>
<tr>
<th></th>
<th>DBC with DX57</th>
<th>DBI (no DX57)</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC less exempt solvents (PKG)</td>
<td>5.2 – 6.16 lbs./gal. (623 – 738 g/l)</td>
<td>5.2 – 6.16 lbs./gal. (623 – 738 g/l)</td>
</tr>
<tr>
<td>VOC less exempt solvents (RTS)</td>
<td>5.7 – 6.36 lbs. (683 – 762 g/l)</td>
<td>5.8 – 6.60 lbs. (695 – 791 g/l)</td>
</tr>
<tr>
<td>Total Solids by Volume (RTS)</td>
<td>10 – 15%</td>
<td>9 – 14%</td>
</tr>
<tr>
<td>Sq. Ft Coverage / US Gal (RTS)</td>
<td>160 – 241</td>
<td>144 – 225</td>
</tr>
<tr>
<td>Film build per coat</td>
<td>0.4 mils</td>
<td>0.4 mils</td>
</tr>
<tr>
<td>Dry Time between coats at 70°F</td>
<td>10 – 15 minutes</td>
<td>5 – 10 minutes</td>
</tr>
<tr>
<td>Dust Free Time</td>
<td>10 – 15 minutes</td>
<td>5 – 10 minutes</td>
</tr>
<tr>
<td>Tack Free Time</td>
<td>20 – 30 minutes</td>
<td>10 – 20 minutes</td>
</tr>
<tr>
<td>Tape Time</td>
<td>30 – 60 minutes</td>
<td>20 – 40 minutes</td>
</tr>
</tbody>
</table>

## IMPORTANT:

The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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PPG Automotive Refinish

*World Leaders In Automotive Finishes*

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