

# A Perfect Finish

## 3M™ Perfect-It™ Paint Finishing System

### STEP 1 - SANDING

**3M™ Trizact™ Hookit™ Clearcoat Sanding Disc – P1500 (PN 02088) or 3M™ Trizact™ Hookit™ II Clearcoat Sanding Disc – P1500 (PN 02069)**

- **To match texture:**
  - Dampen Disc and entire panel to be sanded
  - Use 3M™ Hookit™ Soft Interface Pad (PN 05777) or 3M™ Hookit™ II Soft Interface Pad (PN 05274) for texture matching and sanding contours
- **To remove nibs and other defects *remove* soft interface pad**

### STEP 2 - SCRATCH REFINEMENT

**3M™ Trizact™ Hookit™ Foam Disc – P3000 (PN 02085) or 3M™ Trizact™ Hookit™ II Foam Disc – P3000 (PN 02075)**

*Reduces buffing time by up to 50%*

- **To refine sanding scratches:**
  - Dampen Disc and entire panel to be sanded
  - Use 3M™ Hookit™ Soft Interface Pad (PN 05777) or 3M™ Hookit™ II Soft Interface Pad (PN 05274)

### STEP 3 - COMPOUNDING

**3M™ Perfect-It™ Rubbing Compound (PN 06085/06086)**

- **Buff to remove sand scratches completely**
  - For faster cut and less heat: Use 3M™ Superbuff™ III Wool Pad (PN 05703) or 3M™ Perfect-It™ III Wool Compounding Pad (PN 05719)
  - To eliminate lint and achieve a finer finish: Use 3M™ Perfect-It™ Foam Compounding Pad (PN 05737)
  - Work a 2' x 2' area at a time
- Suggested buffer speed: 1,200 – 2,000 rpm*

### STEP 4 - MACHINE POLISHING

**3M™ Perfect-It™ Machine Polish (PN 06064/06065)**

- **To remove compound swirl marks:** Use 3M™ Perfect-It™ Plus Foam Polish Pad (PN 05738) using medium pressure
- **To polish:** Use 3M™ Perfect-It™ Plus Foam Polish Pad (PN 05738) applying light pressure  
*Suggested buffer speed: 1,200 – 2,000 rpm*
- **Wipe with a yellow 3M™ Perfect-It™ Detail Cloth (PN 06016)**

### STEP 5 - SWIRL ELIMINATION

**- DO NOT SKIP STEP 4**

**3M™ Perfect-It™ Ultrafine Machine Polish (PN 06068/06069)**

- **To eliminate fine swirl marks (even on dark colored vehicles):** Polish with medium pressure using 3M™ Ultrafine Foam Polishing Pad (PN 05733)
- **To polish:** Polish with light pressure using 3M™ Ultrafine Foam Polishing Pad (PN 05733)  
**DO NOT BUFF DRY** – leave a wet film on the surface  
*Suggested buffer speed: 1,200 – 2,000 rpm*
- **Wipe with a blue 3M™ Perfect-It™ Detail Cloth (PN 06020)**



## INTRODUCING THE ALL NEW 3M™ PERFECT-IT™ CLEAN AND SHINE PN 06084

- Mist on, wipe off
- Cleans compound residue
- Provides high-gloss shine
- Contains no silicone



For ordering information, contact your 3M Sales Representative or check out our website at [www.3M.com/automotive](http://www.3M.com/automotive)

English and Spanish training videos are also online!